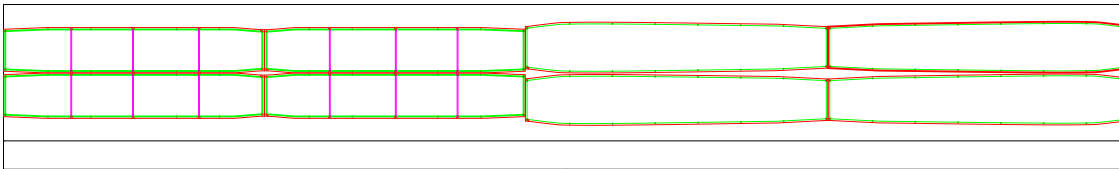


Laser cut only

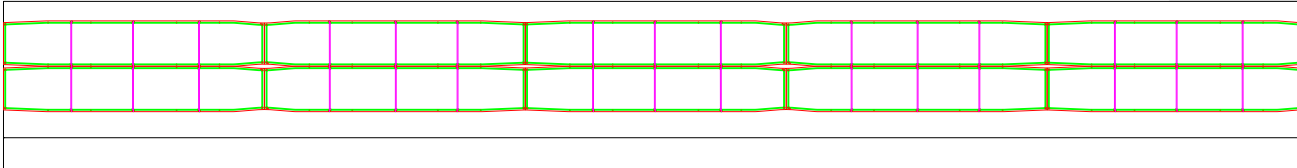
a Top and Bottom Cells

1 Layer per 1



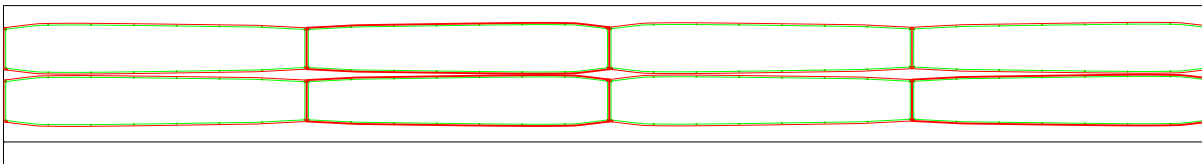
b Bottom Cells

1 Layer per 1



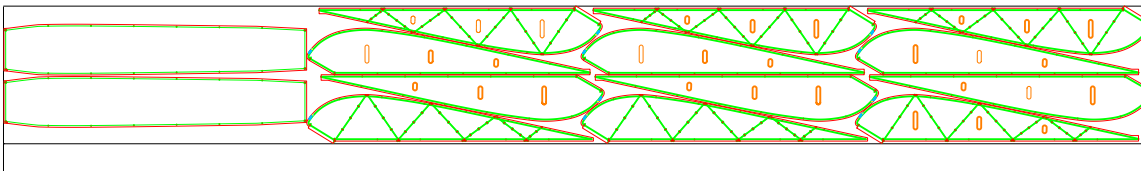
c Top Cells

1 Layer per 1



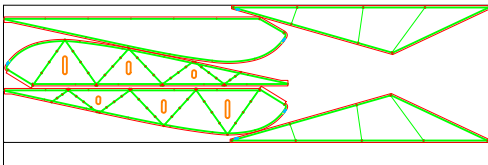
d Top Cells and Profiles

1 Layer per 1



e Stabulo Cells and Profiles

1 Layer per 1

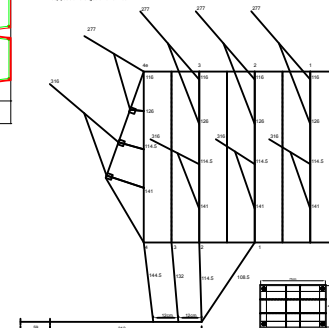


* C, D Loop points moved 15.0755 mm according to MD's Instructions on 12-11-2003

* 9.5 tape changed on A and add the material to leading edge open for out side seam

Consumption	Ref. No	To be prepared for Marker	m
F1,11(1.6m)	a	1x13.09	13.09
F1,11(1.6m)	b	1X15.14	15.14
F1,11(1.6m)	c	1x14.06	14.06
F1,11(1.6m)	d	1x13.34	13.34
F1,11(1.6m)	e	1x5.67	5.67
Total			61.30
BOTTOM LEADING EDGE			=
25mm			
TOP LEADING EDGE BINDING TAPE =12.5mm			
20mm			
NO Laminated Reinforcement on A			

Rush 250 - Final
14.12.2005 - Ref 3
K1 top position changed on 07.02.2007



Customer	Performance Variable
Product	RUSH 250 NEW /reserve
Mini.Qty	1
Version	Out Side Seam
Based on File	Rush 110 New (Scale - 1.5075)
Sheet made by	Nilupul
Checked by	
Approved by	
Date	13-12-2004