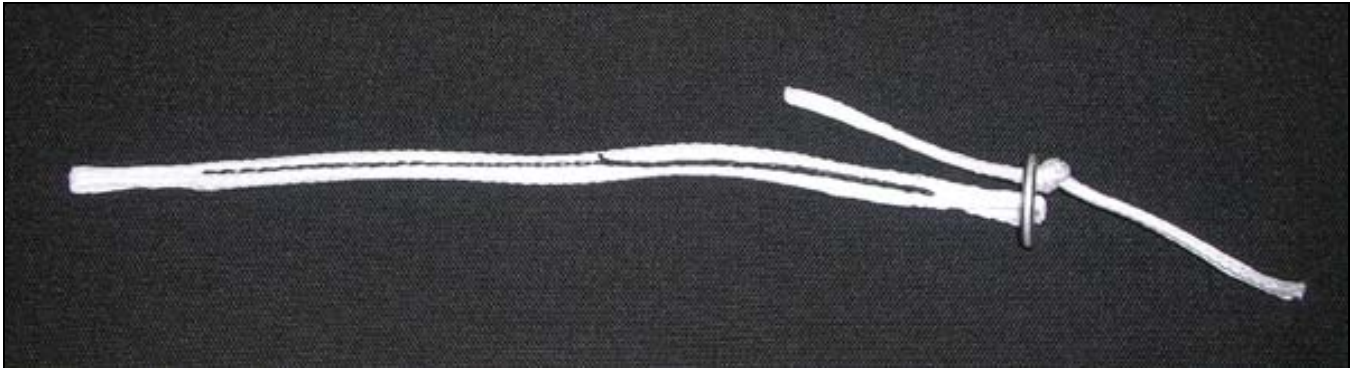




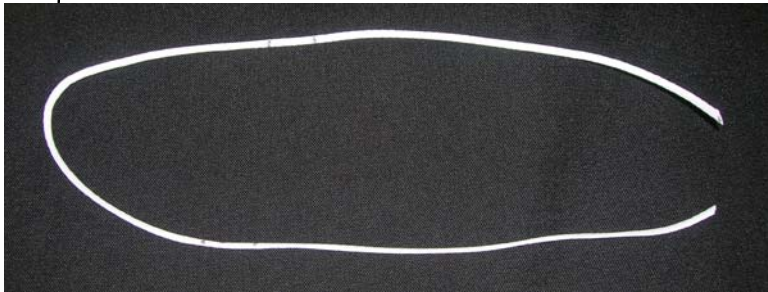
Sigma Pulley Main Closing Loop
P/N: LOOP2-M-SIGMA



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Step 1



Spectra line 1000 lbs
0-7" - 7 3/4" - 15" - 15 3/4" - 23"

Cypres Washer

Finger trapping tool

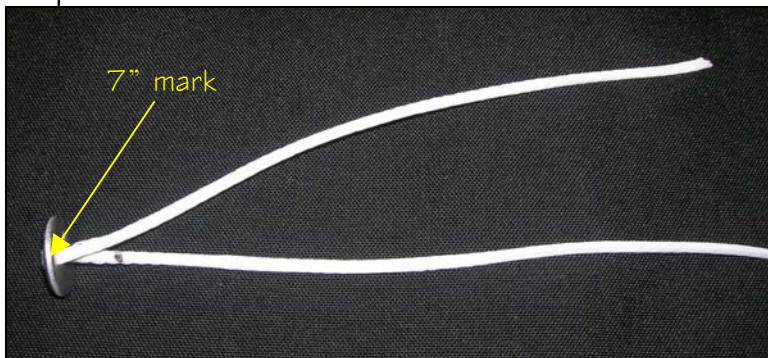


Step 2



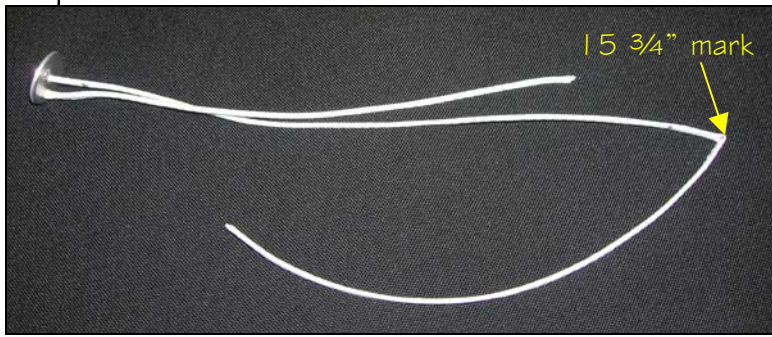
Thread one end of the Spectra line through the center hole of the Cypres washer until the washer is between the 7" and 7 3/4" marks.

Step 3



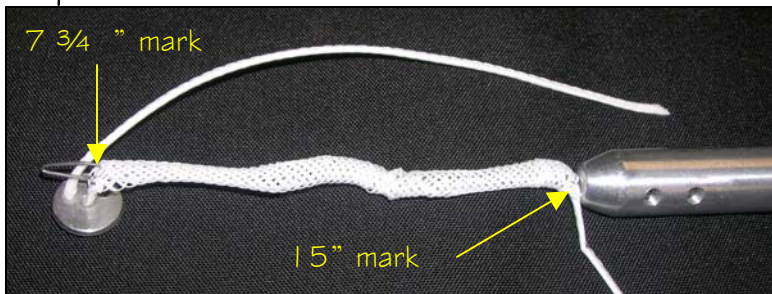
Center the washer on the 7" mark and thread the spectra line back through one of the other holes as shown.

Step 4



Fold the spectra at the $15 \frac{3}{4}$ " mark as shown. This will become to end of the closing loop

Step 5



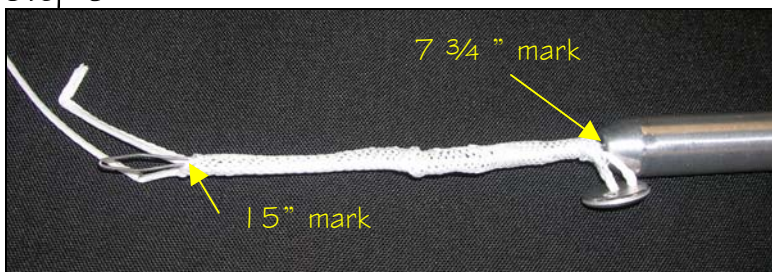
Insert the finger trap tool in at the 15 " mark and exit at the $7 \frac{3}{4}$ " mark as shown.

Step 5



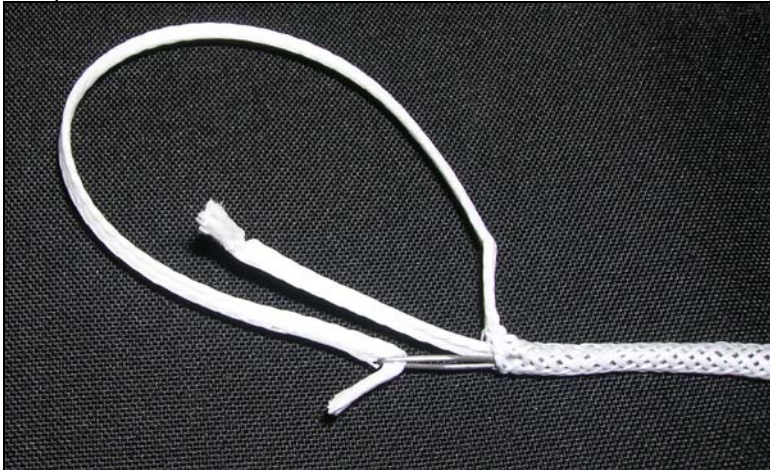
Use the finger trap tool to carefully pull the other end of the spectra line through and out as shown.

Step 6



Now insert the finger trap tool in at the $7 \frac{3}{4}$ " mark and exit at the 15 " mark as shown.

Step 7



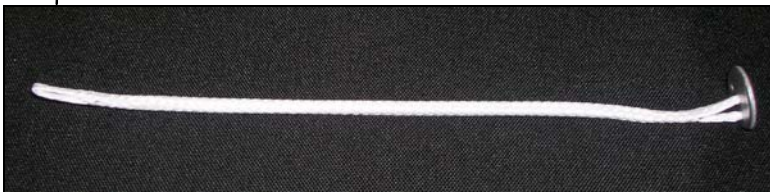
Use the finger trap tool to carefully pull the last end through and out at the 7 3/4 " mark

Step 8



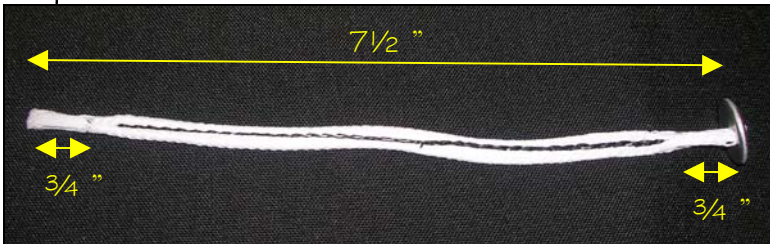
The closing loop should look like the picture at this point. Both ends of the spectra should be visible.

Step 9

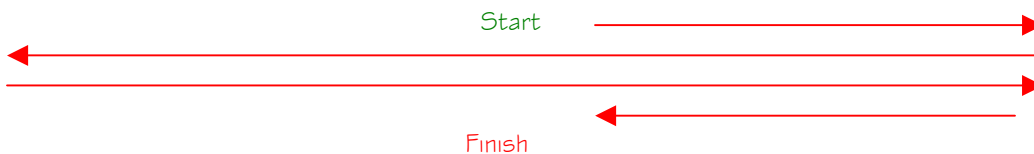


Carefully smooth out the loop so that the ends retract inside.

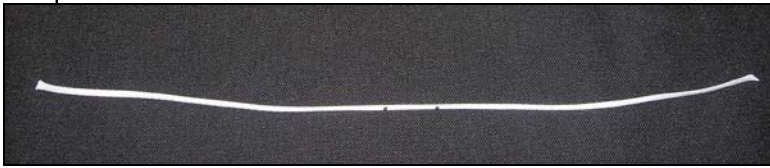
Step 10



Using E thread sew the closing loop following the indicated stitch pattern. The finished length should be 7 1/2" long with the loops at each end measuring 3/4" long.



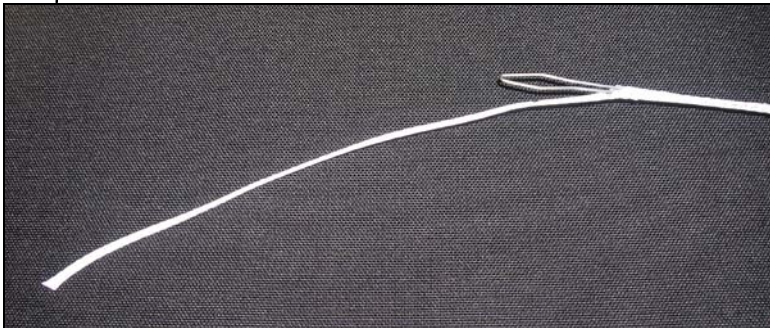
Step 11



Cut 700 lb micro line for the small loop

0 - 5 1/4" - 6" - 11"

Step 12



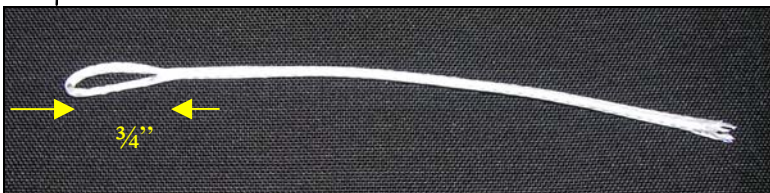
Insert the finger trap tool and exit and either of the construction marks as shown.

Step 13



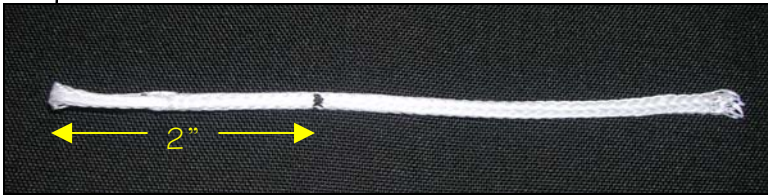
Carefully pull the other end of the micro line back through as shown.

Step 14



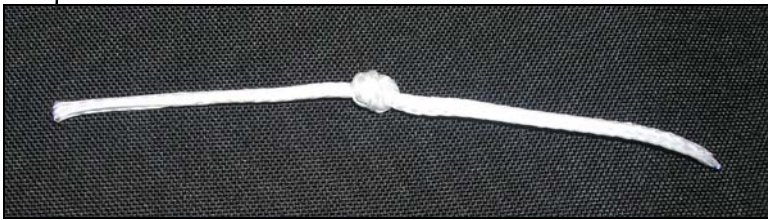
The loop at the end should be 3/4" when complete.

Step 15



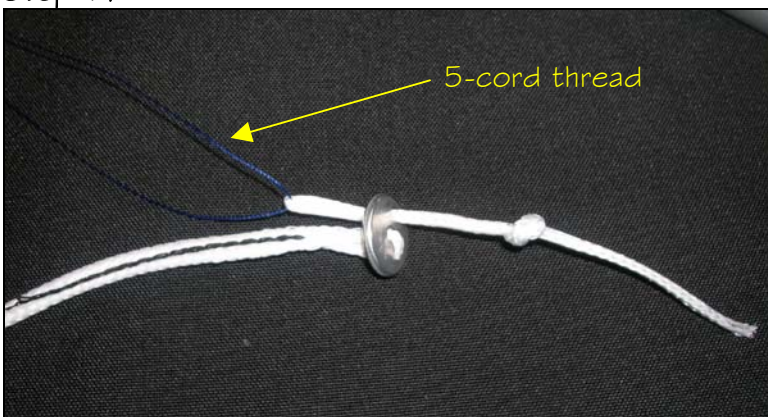
Measure 2" from the end of the $\frac{3}{4}$ " loop and mark.

Step 16



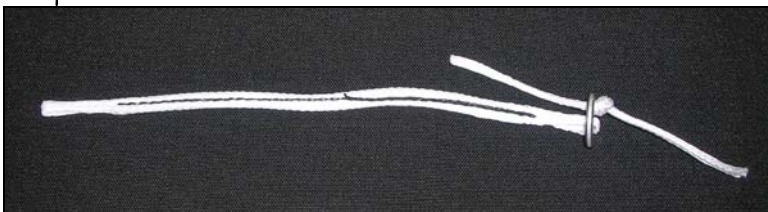
Tie and regular over-hand knot at the 2" mark as shown.

Step 17



The loop is now attached to the Cypres washer. It is helpful to use some 5-cord thread (pr similar) threaded through the loop to pull it through the small hole of the washer.

Step 18



The Sigma pulley closing loop is now complete.